Work	Ω r	der	ID	6211	15
VVIII				1121	_

Page 1

Thursday, September 16, 2010 9:17:18 AM Item ID: PB67-43001-295 Accept Setup Start **Revision ID:** Stop Item Name: Extension Tube, Blade Positioner **Start Date:** 9/16/2010 Start Otv: 1.00 **Cust Item ID: Required Date: 9/30/2010** Rea'd Oty: 1.00 **Customer:** Reference: Start Run Process Plan: MF Date: 10-9-16 Tooling: Approvals: Date: Stop Date: SPC (Y/N): QC: Date: Sequence ID/ Operation Set Up/ Tool ID Reject Tool # Plan Accept Reject Insp. Work Center ID Description Qty **Run Hours** Code Oty Number Stamp Draw Nor **Revision Nbr** B67-43001 C 100 0.00 A10.09.20 1 Small Fab Small Fab 0.00 Memo Small Fab 1- cut to length as per dwg 2- deburr 110 QC5- Inspect part completeness to step on W/O 0.00 Memo Quality Control

120

Packaging Packaging

Memo

Identify as per dwg & Stock Location:

0.00

Pr10.09.20

Dart Aerospace Ltd

										
W/O:			WC	ORK ORDER CHANG	ES		,			
DATE	STEP	PRO	OCEDURE CHA	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
				£						
			•							
				,						
Part No: PAR #:		PAR #:	Fault Category: NO			No DQ	A :	Date:		
-	Re	esolution:	Dispositio	n:	_ QA: N/C C	losed:		Date: _		
NCR:		•	WORK ORD	ER NON-CONFORM	ANCE (NCI	7)				
DATE	STEP	Description of NC		ion B		cation		Approval		
	SIEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign Date		ion C	Chief Eng	QC Inspector	
					: :					
	1	İ	4 1		1	1		t	1	

Work Order ID 62115

Thursday, September 16, 2010 9:17:18 AM



Page 2

Item ID:

PB67-43001-295

Accept

Setup Start

Stop



Revision ID:

Item Name:

Extension Tube, Blade Positioner

Start Date:

9/16/2010

Start Oty: 1.00

Req'd Otv: 1.00

Operation

Description



Cust Item ID:

Customer:

Reference:

A	nn	ro	val	8:

Process Plan: Date:

Tooling:

Date:

Run Start



Required Date: 9/30/2010

QC: _____ Date:_____

SPC (Y/N):

Set Up/

Run Hours

Date:

Stop

Sequence ID/

Work Center ID

130

Memo

OC21- Final Inspection - Work Order Release

Tool ID

Tool # Plan Code Qty

Reject Accept Qty

Reject Number

Insp. Stamp

Quality Control

0.00

0.00

Dart .	Aer	ost	ace	Ltd
--------	-----	-----	-----	-----

W/O:			V	VORK ORDER CI	HANGES	·				
DATE	STEP	PRO	PROCEDURE CHANGE					Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
										:
						- X				
Part No:		PAR #:								
Resolution:			Disposition: Q			: N/C Clo	sed:		Date: _	<u> </u>
NCR:			NORK OR	DER NON-CONF	ORMANCE	(NCR)			
DATE	STEP	Description of NC		Section B	O! 0	Verific		Approval	Approval	
	SIEP	Section A	Initial Chief Eng	Action Descr Chief Eng	iption	Sign & Date	Section C		Chief Eng	QC Inspector
									,	
		•								
	!		1	1		1	1		1	1

2 . .

Picklist Print

Thursday, September 16, 2010 9:17:17 AM

Work Order ID: 62115

Parent Item:

PB67-43001-295

Parent Item Name: Extension Tube, Blade Positioner



Start Date: 9/16/2010

Required Date: 9/30/2010

Start Qty: 1.00

Required Qty: 1.00

Comments:

IPP Rev:A 08-06-26 new issue DD verified by:ec

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6T1.000W065		Purchased	No			100	f	55.8200	5.2425	5.245123 L	0.09	. 20	
				Location	Į.	<u>Loc</u>	Qt <u>y</u>	Loc Code		•			
				MAT015		55.81999	9948				_		
					113511	43.8199	9995		_		_		
				`-	114089		12		_				

Dart Aerospace Ltd

W/O:			W	ORK ORDER CHAN	GES										
DATE	STEP	PRO	PROCEDURE CHANGE					Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector					
	·			•											
				·											
Part No:		PAR #:	Fault Cat	tegory:	NCF	R: Yes I	No DQ	A:	: Date:						
Resolution:			Disposition:			QA: N/C Closed: Date:									
NCR:			WORK ORDER NON-CONFORMANCE (NCR)												
DATE	STEP	Description of NC			ction B	0'	Verific	cation	Approval	Approval					
	0.21	Section A	Initial Chief Eng	Action Description Chief Eng		Sign & Date	Secti	on C	Chief Eng	QC Inspector					
										 					
					:										
							1	•							

*62115 Ø1.00 REF 0.065 REF 62.91 B67-43001-295 EXTENSION TUBE, BLADE POSITIONER REDRAWN PREMIER AVIATION DRAWING IAW DART QSI 018 AND QSI 043. FOR PREVIOUS REVISONS, REFER TO SHEET 37 OF PREMIER AVIATION DRAWING No. 867-43001. REASON: SEE PAR#09-011. 09.02.27 NOTES: 1) MATERIAL: 6061-T6 OR 6061-T62 ALUMINUM TUBING PER WW-T-700/6 OR AMS4080 OR AMS 4082 OR REV. DESCRIPTION DATE DESIGN DART AEROSPACE LTD AMS-QQ-A-200/8 OR AMS-QQ-A-225/8 DRAWN HAWKESBURY, ONTARIO, CANADA REF. DART SPEC. M6061T6T1.000W.065 CHECKED DRAWING NO. PREF. DART SPEC. M6061T6T1.000W.065

2) FINISH: N/A

3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED

4) UNITS: INCHES UNLESS OTHERWISE NOTED

5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX

6) IDENTIFICATION: N/A

7) WEIGHT: 1.17 lbs REV. C B67-43001-295 MFG. APPR. SHEET 1 OF 1 TITLE APPROVED SCALE DE APPR. EXTENSION TUBE, BLADE POSITIONER NTS N/A COPYRIGHT © 1995 BY DART AEROSPACE LTD
THIS DOCUMENT IS TRIVIATE AND CONFEDENTIAL, AND IS SUPPLED ON THE COPYRESS CONDITION
TO BE USED FOR ANY PURPOSE ON COPIED ON COMMANDATED TO ANY OTHER PRESS
MANTEN PROSESSION FROM DART AND OPERAL LTD. DATE 09.02.27 3

Dart Ae	rospace	e Ltd							
W/O:		erit.	W	ORK ORDER CHANGES	S				
DATE	STEP	PRO	CEDURE CH	ANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
		,							
Part No	•	PAR #:	Fault Cat	Fault Category: NC			A:	Date:	
	R	esolution:	Dispositi	ion:	QA: N/C CI	A: N/C Closed: Date: _			
NCR:		V	ORK ORI	DER NON-CONFORMAN	ICE (NCR	1)			
DATE	OTED	Description of NC		Corrective Action Section B			ation	Approval	Approval
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Secti		Chief Eng	
				· ,					
	1					1		l	1